HERSTA
Der Spezialist für hochwertigen Stahl

Management System ISO 9001:2015
TÜVRheinland ZERTIFIZIERT
www.tuv.com ID 9000037316

Alloy surcharges

Status November 2026

Material no.	Name	black (€ / t)	machined (€ / t)
1191	CK45 / C45E	5 € / to	7 € / to
3505	100Cr6	111 € / to	144 € / to
3520	100CrMnSi6-4	126 € / to	163 € / to
3536	100CrMo7-3	281 € / to	364 € / to
5752	15NiCr13 | old name 14NiCr14	465 € / to	603 € / to
5918	17CrNi6-6 | old name 15CrNi6	271 € / to	350 € / to
5920	18CrNi8	337 € / to	437 € / to
6580	30CrNiMo8	642 € / to	832 € / to
6582	34CrNiMo6	432 € / to	560 € / to
6587	ZF1A | 18CrNiMo7-6 | old name 17CrNiMo6	496 € / to	643 € / to
6959	35NiCrMoV12-5 mod.	817 € / to	1.059 € / to
7033-7035	34Cr4 | 41Cr4	46 € / to	59 € / to
7131	16MnCr5	45 € / to	58 € / to
7147	20MnCr5	53 € / to	69 € / to
7168	ZF7B	52 € / to	68 € / to
7218-7225	25CrMo4 | 34CrMo4 | 42CrMo4	216 € / to	280 € / to
7228	50CrMo4	216 € / to	279 € / to
7258	24CrMo5	308 € / to	399 € / to
7335	13CrMo4-5 | old name 13CrMo44	411 € / to	533 € / to
7707	30CrMoV9	317 € / to	411 € / to
7709	21CrMoV5-7	641 € / to	831 € / to
7735	14CrMoV6-9	749 € / to	970 € / to
8159	51CrV4	63 € / to	82 € / to
8519	31CrMoV9	261 € / to	338 € / to
8521	15CrMoV5-9	785 € / to	1.017 € / to
8550	34CrAlNi7-10	348 € / to	451 € / to
2365	32CrMoV12-28	4.010 € / to	4.560 € / to
2379	X153CrMoV12	2.520 € / to	2.860 € / to
2344	X40CrMoV 5-1	2.750 € / to	3.130 € / to
4122	X39CrMo17-1	2.114 € / to	2.399 € / to

Scrap and energy surcharges

Scrap surcharges		black (€ / t)	machined (€ / t)
Scrap surcharge engineering steel		258 € / to	297 € / to
Scrap surcharge tool steel			240 € / to
Energy surcharges		**black (€ / t)**	**machined (€ / t)**
Rolled	+A | +FP | +TH | +AC	54 € / to	83 € / to
Rolled	+QT | +QT+SR	54 € / to	83 € / to
Forged	+A | +FP | +TH | +AC	54 € / to	83 € / to
Forged	+QT | +QT+SR	54 € / to	83 € / to